



Union Special

80800CH

**SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINE
FOR EFFECTIVELY MANUFACTURING
CONTAINER BAGS**



**80800CH
with
Pedestal PN382A854L or
Pedestal PN382G132 or
Sewing Table UN382G132**

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**

SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINE

STITCH RANGE: 6.5 to 11 mm
STANDARD SETTING: 10 mm
SEWING CAPACITY: up to 17 mm
STANDARD NEEDLE: 9848G 250/100
THREADS: two, 2500 Denier (sewn off)
MAXIMUM SPEED: 1800 RPM (depending on sewing operation)
SEAM SPECIFICATION: 401 SSa-1

Machine Style	Description	Application	Threads for Needle and Looper	Required Installation
80800CH	<p>Single needle double locked stitch machine with built-in thread chain cutter and plain feed.</p> <p>Guide for filler cord from the top for sealing the needle punctures.</p> <p>Throat plate 80724C with guide for filler cord from below as an extra send and charge item.</p>	<p>For attaching filling and discharging tubes on CONTAINER BAGS.</p> <p>Crossing heavy seams is not possible.</p> <p>With electronic drives only: Stops adjustable in needle up and down position with simultaneously lifting the presser foot.</p>	<p>Polypropylene thread 1000 to 4000 Denier</p>	<p>PN382A854L Pedestal with clutchless electronic drive. Electro-pneumatic presser foot lifter.</p> <p>PN382G132 Pedestal with clutch motor (no automatic needle positioning). Mechanical presser foot lifter, foot treadle operated</p> <p>UN382G132 Sewing table with clutch motor (no automatic needle positioning). Mechanical presser foot lifter, foot treadle operated.</p>