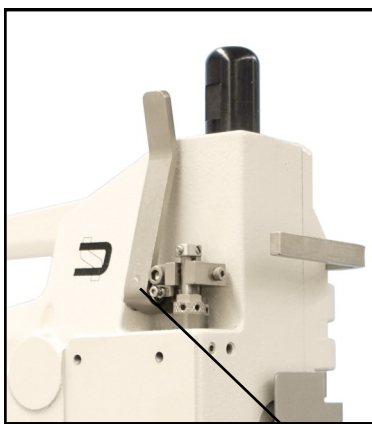


## **NEW** ECONOMY LINE

with vertical acting presser foot system and rust protected parts

*Introducing the better choice...*



*... in bag closing*

### “ECONOMY“ BAG CLOSING MACHINE

#### Features:

- Vertical acting presser foot system
- Rust protected external parts
- Fast: up to 2000 RPM, depending on stitch length, operation and material.
- Low noise and vibration
- Shell design casting
- New thread control system
- Internal forced lubrication
- Feeding direction right to left

#### Benefits:

- **Independently adjustable chaining and pressure foot pressure for optimized bag feeding**
- **Protection against rust**
- High production: up to 20 bags per minute with a linear sewing speed up to 16 m/min. (at 9 mm stitch length), depending on operation and material.
- Longer part life
- Easily set a loose or tight seam as needed
- Simplified maintenance

● STURDY

● RELIABLE

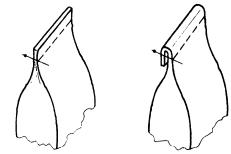
● EFFICIENT

## Standard "ECONOMY" Bag Closing Machine with vertical acting presser foot system

**BCE211P01-1:** For closing filled bags with a two thread double locked chainstitch (stitch type 401).

Thread chain cutting by continuously driven nibbler knives.  
 Stitch length easily adjustable from 6.5 to 11.5 mm (2-4 SPI), standard setting 9 mm (3 SPI).

Capacity under presser foot up to 12.7 mm depending on style.  
 Sewing capacity on paper up to 32 plies depending on weight of paper.



Fold-over closure manually by operator or by additional bag feed-in device with bag-top fold-over device

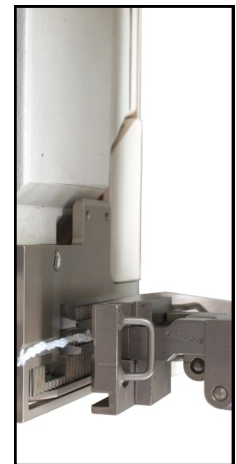
## Automatic "ECONOMY" Bag Closing Machines with vertical acting presser foot system

**BCE211P16-1M:** Same as BCE211P01-1, but start-stop automatically by feeler controlled proximity switch. Thread chain is automatically cut by electro-pneumatically operated jump out scissors. (Activated by double-acting air cylinder, see picture detail) Control voltage 24 V DC.

**BCE211P16-1A:** Same as BCE211P16-1M, but control voltage 200-230V, 50/60 Hz.

**BCE211P15-1:** Same as BCE211P16-1M, but without electro-pneumatic components and solenoid valve.

**BCE291P16-1M:** Same as BCE211P16-1M, but single-thread chainstitch bag closing machine (stitch type 101)

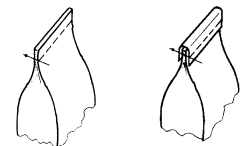
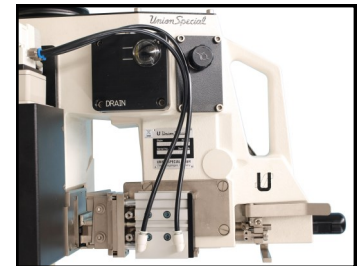


**BCE211UA26-1M:** Single needle two thread double locked chainstitch bag closing machine in automatic version for closing filled bags with or without a crepe paper tape. (Without tape folder)  
 Thread chain with or without filler cord (respectively crepe tape) are automatically trimmed by an "advanced" electro-pneumatically operated guillotine. (Activated by double acting air cylinder, see picture detail)

**Advantage:** Reliable trimming of thread chain with or without filler cord (respectively crepe tape).

Sewing speed with crepe paper tape: up to approx. 12m/min.  
 (at 9 mm stitch length)

For application with bag feed-in devices.



Sewing without crepe tape

Sewing with crepe tape

**BCE211U26-1M:** Same as BCE211UA26-1M, but with crepe tape folder, adjusting range 50 to 70 mm. For manual sewing.  
 Start-Stop automatically by feeler controlled proximity switch.

**BCE211UA25-1:** Same as BCE211UA26-1M, but without electro-pneumatic components and without solenoid valve.