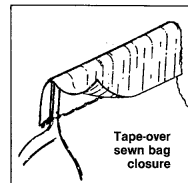


**NEW ECONOMY LINE**

with vertical acting presser foot system and rust protected parts



... three operations  
 in one pass:  
 tape-over sewn  
 bag closure



**BCE200 SERIES "ECONOMY" BAG CLOSING MACHINE**

**BCE211KA12-1M**

Two thread double locked chainstitch machine with rust protected parts for closing filled sacks and bags made of paper and plastic foil (minimum thickness approx. 0.2 mm) as well as for simultaneously seaming and placing a self-adhesive crepe tape over the sewn closure.

Tape width: 50 (standard) or 60 mm. Please specify when ordering.

Feeler-controlled automatic start and stop of the machine actuated when the bag is fed into the machine.

Standard control voltage: 24 V DC. Required air pressure: 3 to 3.5 bar.

Tape and thread chain are automatically trimmed by an electro-pneumatically operated knife.

The projecting length of tape is approx. 1 1/2" (40 mm) at both ends.

A flip-flop relay for the cutting impulses at the beginning and end of the seam is required which is part of the switch box of the column.

Used in connection with combined bag feed-in and trimming devices

Max. speed:	1600 stitches/min. (depending on material and operation)
Stitch type:	401
Stitch length:	6.5 to 10 mm, Standard 9 mm
Capacity under presser foot:	7 mm
Sewing capacity on paper bags:	up to 24 plies of paper

**BCE211KA11-1**

Same as BCE211KA12-1M, but without electro-pneumatic components and without solenoid valve.

● EFFICIENT

● RELIABLE

● STURDY